

Effective hydrogen gas sensor based on palladium nanoparticles dispersed on graphene sheets by spin coating technique

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A room-temperature hydrogen gas (H₂) sensor was successfully fabricated by dispersion of palladium nanoparticles (Pd NPs) on graphene sheets (GRs) (hereafter referred to as "Pd NPs/GRs"). GRs and Pd NPs were synthesized by chemical vapor deposition technique and by polyol process, respectively. A colloidal solution of Pd NPs with an average diameter of 11 nm was then dispersed onto the GRs by spin coating technique. The density of dispersed Pd NPs on GRs was controlled by varying the volume of the dispersed solution within the range of $50 - 150 \mu$ L. The fabricated Pd NPs/GRs sensors exhibited a high sensitivity for H₂ gas with a concentration of 1500 – 6000 ppm at room temperature. Upon H₂ exposure, the Pd NPs/GRs sensors showed an increase in electrical resistance, which could easily be measured. The relationship between sensor response and H₂ concentration is in correspondence with the Langmuir adsorption model. The H₂ detection limit is estimated to be 1 ppm. The results demonstrate that the Pd NPs/GRs sensor is an easily fabricated, but very effective means for room-temperature detection of H₂at ppm level.

Keywords: hydrogen gas sensor; graphene sheets; palladium nanoparticles

1. Introduction

Hydrogen (H₂) gas is a colorless, odorless and explosive gas. The flammability of H₂ is in the range of 4 - 75 % in air [1, 2]. H₂ gas has been used for various sorts of industrial application such as energy storage and transportation. The detection of H₂ gas at low concentration is therefore very important to ensure safety. Currently, commercial metal oxide semiconductor materials are widely used to detect H₂ gas [3–6]. However, H₂ sensors based on metal oxide semiconductors can only be operated above 200 °C to maintain optimal sensitivity, which is connected with a high-power consumption. A practical sensor, instead, should be operated at room temperature with low-power consumption.

Recently, graphene [7] has attracted attention due to its structural, mechanical and electrical properties [8, 9]. Graphene has been widely used in nanoelectronic devices, especially in gas sensors due to its high surface area, which provides a large gas adsorption capacity [10]. To enhance the sensitivity for H₂ gas, combining metal nanoparticle (NPs)-deposition on graphene is a promising route [11–14]. For example, H₂ sensors based on palladium (Pd) NPs decorated on graphene by electron beam evaporation [11, 12, 14] and thermal evaporation techniques [13] have already been demonstrated. The results showed that the Pd NPsdecorated graphene shows a high response to H₂ gas compared to that of pristine graphene. However, this technique is limited by the need of an expensive vacuum system for the decoration with metal NPs.

Here, we report a relatively simple fabrication

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of a hybrid sensor based on dispersed Pd NPs on graphene sheet (GRs) by spin-coating method. Graphene and Pd NPs were synthesized by chemical vapor deposition (CVD) and polyol process, respectively. The effect of the concentration of the Pd NPs dispersed in GRs on the sensitivity for H₂ gas at room temperature was investigated. The sensor response of Pd NPs-decorated GRs linearly increased with increasing the square root of H₂ concentration. This response can be described in the frame of the Langmuir adsorption model.

2. Materials and methods

GRs were synthesized by CVD using copper (Cu) foil $(1 \times 4 \text{ cm}^2)$ as a catalyst substrate at atmospheric pressure. The CVD system was heated to 880 °C under a flow of mixed H₂ and Ar gases (Ar/H₂ = 33/300 standard cubic centimeters per minute (sccm)). Then, a mixture of acetylene (C₂H₂) and Ar gas (C₂H₂/Ar = 17/300sccm) was introduced into the CVD system for 5 min to synthesize the GRs. Afterwards, palladium nanoparticles (Pd NPs) were synthesized by the polyol process. Typically, 0.40 g of PdCl₂ and 0.38 g of polyvinylpyrrolidone (PVP) were dissolved in 1 mL of 0.1 M hydrochloric acid (HCl) and 90.0 mL of ethylene glycol by ultrasonic mixing. Next, the mixed solution was refluxed at 125 °C for 60 min and the dark-brown color of colloidal Pd NPs was obtained. After cooling down to room temperature, Pd nanoparticles were separated by adding acetone and by centrifugation at 7000 rounds per minute (rpm) for 4 min. The obtained Pd nanoparticles were dried under nitrogen atmosphere before redispersion in 15 mL of ethanol. The morphology and elemental compositions of Pd NPs/GRs were characterized by scanning electron microscopy (SEM: LEO1450 VP) and SEM equipped with an energy dispersive X-ray spectrometer (EDS), respectively. Particle size and shape of Pd NPs were determined by transmission electron microscopy (TEM: Philips, TECNAI 20). The carbon structure and crystallinity of the GRs were analyzed by laser Raman spectroscopy (Renishaw: Invia Reflex) with a laser wavelength of 514.5 nm and the crystal structure was characterized by X-ray diffraction (XRD: Rigaku SmartLab) using $CuK\alpha$ with a wavelength of 1.54 Å.

To fabricate the gas sensors, the GRs were transferred from the Cu substrate to a SiO₂/Si substrate by the following process. Poly(methyl methacrylate) (PMMA)/toluene solution was spun into the GRs at 1000 rpm for 1 min, followed by etching the Cu by floating in ferric chloride (FeCl₃) for 120 min. The remaining PMMA/GRs were floated in 2 % HCl acid for 10 min to remove the FeCl₃ residue, followed by neutralization with distilled water. The PMMA/GRs were then transferred onto the SiO₂/Si substrate and the PMMA was removed by soaking in acetone at 70 °C for 60 min. Next, volumes of 50, 100 and 150 µL of the colloidal solution of Pd NPs were spin-coated onto the GRs at 1000 rpm for 30 sec at room temperature (hereafter referred as Pd NPs (50)/GRs, Pd NPs (100)/GRs and Pd NPs (150)/GRs, respectively). The Pd NPs/GRs sensors fabricated in this way were placed into a stainless steel chamber to detect H₂ gas at room temperature with concentration in the range of 1500 – 6000 ppm, controlled by recording their electrical resistance with a multimeter (FLUKE 189). The initial pressure before introducing nitrogen gas (N₂) was atmospheric pressure. To adjust the baseline of the sensor, N₂ (500 sccm) was first introduced into the measurement system for 5 min. Then, the N₂ gas was replaced by H₂ gas for 30 min. To eliminate the H₂ gas after the measurement from sensor material, the sensor was heated to 90 °C under dry air for 10 min, followed by cooling to room temperature for 50 min. The sensor response (in %) of the Pd NPs/GRs sensors is defined as:

Sensor response
$$(\%) = \frac{R_{gas} - R_0}{R_0} \times 100$$

= $\frac{\Delta R}{R_0} \times 100$ (1)

where R_{gas} and R_0 are the resistances of H_2 and N_2 gases, respectively. The response time is defined as the time required until 90 % of the maximum response is reached, while the recovery time is the time needed until the baseline is reached again. The

schematic view of the sensor measurement system is shown in Fig. 1.

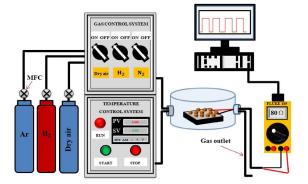


Fig. 1. Schematic view of the gas sensor measurement system.

3. Results and discussion

Fig. 2a shows the Raman spectrum of the GRs on the Cu foil. The GRs exhibit D-band (disordered structural defect), G-band (graphitic-structure) and 2D-band (graphitic-structure) peaks at 1345, 1587 and 2700 cm⁻¹, respectively. The I_{2D}/I_G intensity ratio is about 0.68, which indicates that the synthesized GRs are multilayer graphene sheets [15, 16]. The XRD diffraction pattern of Pd NPs/GRs is shown in Fig. 2b. The diffraction peaks of the Pd NPs/GRs at 39.8° and 46.3° are characteristic of face-centered cubic Pd and correspond to the (1 1 1) and (2 0 0) planes, respectively [17, 18].

In Fig. 3a, a TEM image of an uniform narrow distribution of Pd NPs with an average diameter of 11.1 ± 0.02 nm is shown. The inset of Fig. 3a displays the Gaussian distribution of Pd NPs sizes. The Pd NPs have diameters mostly in the range of 9 - 13 nm, centered at 11 nm. In addition, Pd NPs with diameters larger than 13 nm can be occasionally observed in all the samples. Fig. 3b to Fig. 3d show SEM images of the dispersion and density of Pd NPs on GRs. All samples show a well-dispersed distribution of Pd NPs on GRs. The particle densities of Pd NPs (50)/GRs, Pd NPs (100)/GRs and Pd NPs (150)/GRs are 6×10^5 , 8×10^5 and 11×10^5 cm⁻², respectively, which

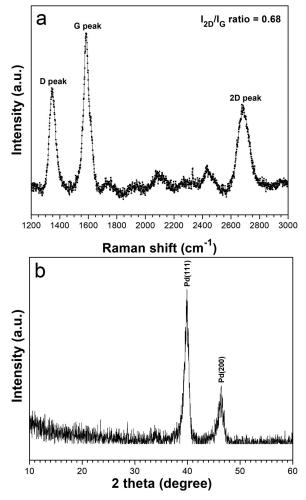


Fig. 2. (a) Raman spectrum of GRs on Cu foil. (b) XRD spectrum of Pd NPs/GRs.

documents that the density of Pd NPs on GRs increases with increasing the volume of dispersed Pd NPs-solution.

Fig. 4a shows the Pd NPs/GRs sensors response (in %) to alternating supply of 6000 ppm H₂ in air as a function of exposure time for 3 cycles and three particle densities. The electrical resistance of all sensors increased upon H₂ exposure and decreased after heating to 90 °C under dry air and cooling to room temperature. The additional increase of resistivity during heating is due to the positive temperature coefficient, completely reversed during cooling. All the sensors have been recovered to their initial resistance (baseline) by heating for 10 min to 90 °C under air. The sensor responses (%)

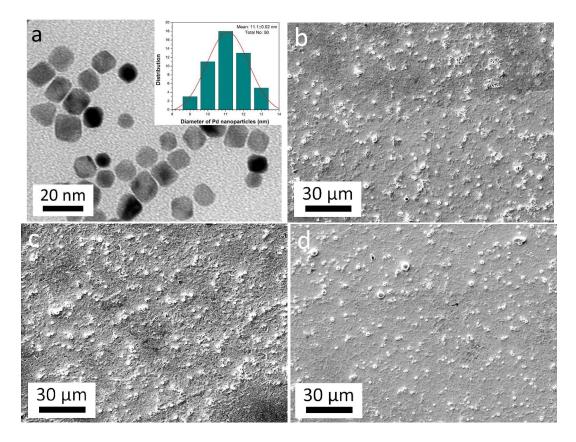


Fig. 3. (a) TEM image of Pd NPs (inset: Gaussian distribution of Pd NPs sizes). (b), (c), (d) SEM images of Pd NPs (50)/GRs, Pd NPs (100)/GRs and Pd NPs (150)/GRs, respectively.

of Pd NPs (50)/GRs, Pd NPs (100)/GRs and Pd NPs (150)/GRs were 1.57 %, 2.26 % and 2.77 %, respectively. The Pd NPs (150)/GRs showed the highest response to H₂ gas as compared to Pd NPs (50)/GRs and Pd NPs (100)/GRs due to the highest density of Pd NPs on GRs (Fig. 3(d)). Obviously, the higher density of Pd NPs provides more active sites, resulting in a higher response. The sensor response (%) of Pd NPs (150)/GRs as a function of exposure time to 1500 - 6000 ppm H₂ in air is shown in Fig. 4b. The sensor responses at 1500, 3000, 4500 and 6000 ppm were 0.84, 1.66, 2.04 and 2.77 %, respectively. Fig. 4c shows the sensor response of Pd NPs (150)/GRs as a function of square root of H_2 concentration in the range of 1500 – 6000 ppm. The sensor response (%) increases linearly with the square root of H₂ concentration. Therefore, the relation between sensor response (%) and gas concentration is based on the Langmuir adsorption isotherm model [12, 19]. During H_2 exposure, H_2 adsorbed on the Pd NPs surface is dissociated into 2 H; the process of adsorption is then the reaction between the gas molecule and two surface sites. At equilibrium, the adsorption isotherm can be explained as:

$$k_a \cdot P \cdot (1 - \theta)^2 = k_d \cdot \theta^2 \tag{2}$$

$$\frac{\theta}{1-\theta} = (K \cdot P)^{1/2} \tag{3}$$

where k_a and k_d denote the adsorption and desorption rate constants, respectively, K is the equilibrium constant for H₂ dissociative adsorption, P the pressure or concentration of H₂, and θ is the coverage of atomic hydrogen on Pd surface.

The response and recovery times of the Pd NPs (150)/GRs exposed to 1500 - 6000 ppm H₂ are shown in Table 1. The response time decreases and the recovery time increases with increasing the

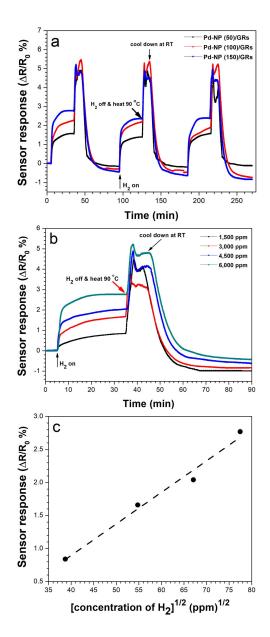


Fig. 4. (a) Pd NPs/GRs sensors response (%) to 6000 ppm H₂ as a function of exposure time; (b) Pd NPs (150)/GRs sensor response (%) to 1500 – 6000 ppm H₂ as a function of exposure time; (c) Pd NPs (150)/GRs sensor response as a function of square root of H₂ concentration.

concentration of H_2 gas. Obviously, the coverage of the sensing material surface with H_2 molecules at high concentration is saturated faster than in the case of low concentration, resulting in a decrease of the corresponding response time. On the other hand, at high concentration of H_2 more time is needed during the purging process to remove the H_2 molecules, which are attached to the surface of the sensing material.

The limit of detection (LOD) was estimated to be 1 ppm for Pd NPs (150)/GRs [20, 21]. This result demonstrates that the sensor based on Pd NPs (150)/GRs presented in this paper can be used down to ppm level at room temperature.

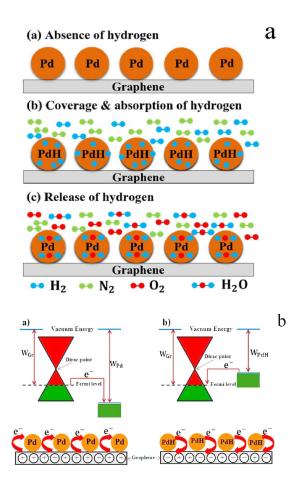


Fig. 5. Energy band of Pd NPs (150)/GRs sensor (a) before and (b) after exposure to H_2 gas.

For an explanation of the sensing mechanism the following model has been proposed [12, 13, 22]: The hydrogen molecules adsorbed on the Pd surface dissociate and diffuse into the bulk Pd with high solubility, forming Pd hydride (PdH_x). The work function of PdH_x is lower than that of graphene ($\Phi = 4.5 \text{ eV}$) and Pd ($\Phi = 5.6 \text{ eV}$) [23]. Therefore electrons are transferred from PdH_x to

Concentration of H ₂ [ppm]	Response time [min]	Recovery time [min]
1500	18.46	16.42
3000	15.39	17.00
4500	15.13	20.42
6000	8.19	22.57

Table 1. Response time and recovery time of the Pd NPs (150)/GRs exposed to 1500 - 6000 ppm H₂.

graphene and the density of mobile p-type charge carriers in graphene decreases, resulting in an increase of electrical resistance of the sensor [12, 22]. During purging by annealing for 10 min at 90 °C under dry air atmosphere, the process is reversed: The PdH_x hydrides are dissolved and electrons are transferred back to Pd from GR due to the lower work function of GR compared to Pd. Thus, the electrical resistance of Pd NPs/GRs decreases to its initial value due to the re-increase of holes in GRs. The schematic view of the sensing mechanism is shown in Fig. 5.

4. Conclusions

A very effective H_2 gas sensor was successfully fabricated by the dispersion of Pd NPs on GRs with a new spin coating technique. Its detection limit was estimated to go down to 1 ppm. For the sensing performance of H_2 , the density of Pd NPs on the GRs plays an important role. In correspondence with the Langmuir adsorption isotherm model, the sensitivity of Pd NPs/GRs increases linearly with increasing square root of H_2 concentration. The present results demonstrate that the Pd NPs/GR sensors produced in this relatively simple way by spin coating technique have the potential to be an outstanding element for sensing low concentrations of H_2 in air at room temperature.

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